SECTION 11500 ROLLER GATES
Product Specifications

GENERAL

SUMMARY
A. The Contractor shall provide all labor, materials, equipment, and incidentals required to furnish and install roller gates, complete and operational with all necessary accessories as shown on the Contract Drawings, as specified herein, or as required for complete operation.
B. Roller gates shall be provided at the following locations: (Insert Structure Number or Building Number)
C. The Contractor shall obtain all equipment specified in this Section from one manufacturer to ensure proper coordination and functionality. The manufacturer shall have responsibility for performance and compatibility of the entire system. This does in no way relieve the Contractor for ultimate responsibility under this Contract for equipment, coordination, installation, operation and guarantee.
D. The Contract Drawings are for purpose of guidance and to show functional features and required external connections. They do not necessarily show all components necessary to accomplish the desired results nor do they necessarily show all components required to interface with the equipment. The Contractor shall provide all parts, equipment, and devices necessary to meet the functional requirements of the system.

REFERENCES
Comply with applicable provisions and recommendations of the following, except as otherwise shown or specified:
1. American National Standards Institute (ANSI)
3. American Welding Society (AWS):
   i. D1.1 Structural Welding Code Steel
   ii. D1.6 Stainless steel

SYSTEM DESCRIPTION

DESIGN REQUIREMENTS
1. Liberal safety factors will be used in the design of all equipment. Working stresses will not exceed the lower value of, one half of the yield strength, or one fifth of the ultimate strength of the material per ASD design approach. The Roller gates and appurtenances shall be designed for installation in the structures as shown on the plans.
2. Roller gates without a stem or hydraulic lifting system to be installed under zero or balanced head conditions, unless otherwise specified.
3. Roller gates shall be provided in accordance with the Schedule to be provided as outlined below:

<table>
<thead>
<tr>
<th>Location</th>
<th>Tag</th>
<th>Operating Head (if Unbalanced)</th>
<th>Maximum Design Head</th>
<th>Mounting Configuration</th>
<th>Lift Type (Manual/Electric/Hydraulic) or Lifting Lugs</th>
<th>Other</th>
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**SUBMITTALS**

A. Submit the following for approval:

1. Manufacturer’s information, specifications, and data showing dimensions, materials of construction, and weight of all major items of equipment.
2. Installation diagrams showing location, arrangement, and size of all fasteners required for the equipment.
3. Setting drawings, templates, and instructions for installation of guides, etc.
4. Calculations justifying that all components were designed based upon the maximum heads described herein.

B. Upon completion of installation, submit three (3) digital copies of the Operation and Maintenance Manual for this equipment. A final copy of this manual shall be approved by the Engineer prior to distribution and as a minimum shall contain the following:

1. Operational and maintenance manuals shall include all approved shop drawings associated with this Section, complete instructions for installation, and parts list for all components.
2. Include a list and frequency of specific maintenance activities.

**PRODUCTS**

**MANUFACTURERS**

A. Provide roller gates as manufactured by the following:

1. Us (Hydro Gate products).
2. Prior-approved equal.

B. Roller Gate manufacturer shall have a minimum of 10 years’ experience in the design and manufacture of this type of equipment.

**EQUIPMENT MATERIALS**

A. All roller gates shown on the plans and listed in the gate schedule shall conform in all respects to the project specifications and manufacturer’s design standards. Materials used in construction of roller gates and appurtenances will be best suited for the application and will conform to the following specifications:

1. Hot-Rolled Steel (Flats, Structural Shapes, Plates): ASTM A36, A283, Grade C or D; or ASTM A306, Grade 60.
2. Stainless Steel (Structural, Plates, Flats): ASTM A167, ASTM A240 or ASTM A276, all Type 304L or 316L.
3. Fasteners: Stainless Steel, ASTM F593/F594, Alloy Group 1 or 2 (304 or 316).
5. Ductile Iron Castings (Rollers): ASTM A536, Grade 80-55-06
7. Side Seals: EPDM or Neoprene ASTM D2000, 60 Durometer.
8. Flush Bottom seal: EPDM or Neoprene, ASTM D2000, 60 Durometer, Type 304 or 316 retainer bar.
**Finishes**

A. All surfaces shall be cleaned to SSPC SP10, dry, and grease-free prior to painting in conformance with the paint manufacturer’s instructions. Non-submerged surfaces shall be cleaned to SSPC SP6.

B. Carbon or structural steel: The gate manufacturer shall be responsible for shop prime and finish painting of all gates and appurtenances supplied under this contract. All coatings shall conform to VOC Emission Regulations in effect at the manufacturing location and at the project site to allow touch up or recoating to be performed with the same products. All surfaces shall receive a primer and finished coat with a high solids epoxy coat or approved equal for potable water use. Primer and finished coats shall be applied in the manufacturer’s shop. Where required by application, the coating shall be approved for contact with drinking water by the NSF, EPA, or other appropriate governing agencies. Number of coats, mil thickness, and surface preparation shall be in accordance with the paint manufacturer’s recommendations for that application. Coating shall be Ameron Amerlock 400, medium gray color.

C. Stainless Steel: Stainless steel components shall not be coated.

**Shop Testing**

The complete gate assembly will be shop inspected for proper tolerances as shown on the manufacturer’s drawings.

**Execution**

**Shipping & Installation**

A. Manufacturer shall provide guides with temporary bracing to maintain tolerances during shipping and installation.

B. The roller gate equipment and appurtenances shall be installed by the contractor in a workmanlike manner in accordance with the Installation Manual furnished by the gate manufacturer. Extreme care should be used in handling, storage, and installation of this equipment to prevent damage or distortion of the equipment and to insure proper performance.
FIELD QUALITY CONTROL

Field testing shall be performed after installation of the equipment. Testing shall demonstrate the following:

A. The equipment has been properly installed in accordance with manufacturer’s instructions and recommendations.

B. The equipment has been installed in the specified location and orientation or as shown on the Contract Drawings.

C. The equipment has been aligned.

D. There are no mechanical defects in any of the parts.

E. The roller gates shall undergo a leakage test following installation. The leakage test shall be performed at full head. Leakage shall not exceed 0.1 gallons per minute per foot of sealing perimeter for each individual leaf section.